

C-16S-M-505

17-AUG-2019

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BOARD DIPLOMA EXAMINATION, (C-16S)

NOVEMBER - 2019

DME - V SEMESTER EXAMINATION

CAD/CAM

| | |
|---------------|--------------------|
| Time 3 Hours] | [Total Marks : 80 |
| PART - A | $3 \times 10 = 30$ |

- Instructions :**
- (1) Answer ALL questions.
 - (2) Each question carries THREE marks.
 - (3) Answer should be brief and straight to the point.

- 1 What are the advantages of CAD ?
- 2 What is graphic work station ? Mention its components ?
- 3 Write any three benefits of CAM.
- 4 Differentiate between CNC and DNC.
- 5 What is machining centre ? List out the types of machining centres.
- 6 What are the advantages of using recirculating ball screws in CNC machines ?
- 7 What is an Automatic tool changer?
- 8 What is miscellaneous function ? Give any two examples.
- 9 What are the types of statements used in APT programming.
- 10 Write any four advantages of FMS.

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| Contd...

PART - B

10×5=50

Instructions :

- (1) Answer any FIVE questions.
- (2) Each question carries TEN marks.
- (3) Answer should be comprehensive and criterion for valuation is the content but not the length of the answer.

- 11 Explain in detail various stages involved in the design of a component using CAD.
- 12 What is MRP-II? Explain the benefits of MRP-II with help of block diagram.
- 13 Draw the block diagram of a CNC machine and explain the function of each component.
- 14 Write notes on following:
 - (a) Slide ways.
 - (b) Feedback devices
- 15 Write short notes on the following with respect to CNC programming.
 - (a) Canned cycle
 - (b) Tool nose radius compensation.
 - (c) Subroutines
- 16 Explain the steps involved in CNC part programming and also explain the structure of a block.
- 17 Describe the working of CMM with the help of a legible sketch.
- 18 What are the end effectors? Explain them briefly with neat sketches.